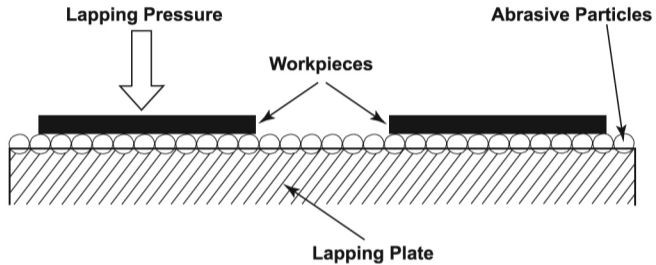


SINGLE-SIDED LAPPING



DOUBLE-SIDED LAPPING

